

FROM: Department of Agriculture
(Name of Agency)

TO: CODE REVISER
LEGISLATIVE BLDG (Southwest Corner, Ground Floor)
Olympia 98501

The enclosed Permanent rules , being order No. 1283
Emergency rules

relating to (Name of rules or description of subject matter)
regulations relating to the construction, installation, and
calibration of Farm Milk Storage Tanks and persons authorized
to perform farm tank calibrations.

(ALTERNATIVE A. Use only for adoption of permanent rules)

pursuant to Notice No. 3774 ① filed with the code reviser
on 12-4-72 ② were regularly adopted as permanent rules of this
(date) Room 406, General Administration Building,
agency at Olympia, Washington on 1-29-73 and are herewith
(place) (date)
filed in the office of the code reviser pursuant to chapter 34.04
RCW. The effective date of such rules shall be 3-1-73 ③

(ALTERNATIVE B. Use only for adoption of emergency rules)

pursuant to its finding that the immediate adoption of
these rules is necessary for the preservation of the public
health, safety, or general welfare and that observance of the
requirements of notice and opportunity to present views on
the proposed action would be contrary to the public interest,
were regularly adopted as emergency rules of this agency at
_____ on _____ and are herewith filed in
(place) (date)
the office of the code reviser pursuant to chapter 34.04 RCW.

The undersigned hereby certifies that the requirements of chapter
34.04 RCW and of the Open Public Meetings Act of 1971, chapter
42.30 RCW (1971 ex.s. c 250) have been fulfilled.

Dated this 29th day of January 19 73

STATE OF WASHINGTON
FILED
JAN 29 1973
CODE REVISER'S OFFICE
DOCKET # 4576 FILE # 25

Department of Agriculture
(AGENCY)
Stewart Bledsoe
By Stewart Bledsoe
Director
Title

- ① NOTICE NUMBER AS APPEARS ON THE COPY OF NOTICE RETURNED TO YOU BY RE-VISER'S OFFICE (IF PROCEEDINGS WERE CONTINUED, USE NO. OF LAST NOTICE)
- ② STAMPED DATE AS APPEARS ON THE COPY OF NOTICE RETURNED TO YOU BY REVISER'S OFFICE (IF PROCEEDINGS WERE CONTINUED, USE DATE OF LAST NOTICE)
- ③ UNLESS A LATER DATE IS SPECIFIED IN THIS ORDER OR IS PRESCRIBED IN ANOTHER STATUTE, RULES ARE EFFECTIVE 30 DAYS AFTER FILING: RCW 34.04.040. LEAVE THIS SPACE BLANK EXCEPT IN SUCH SPECIAL CASES.

STATE OF WASHINGTON
DEPARTMENT OF AGRICULTURE
OLYMPIA
ORDER NO. 1283
Effective March 1, 1973

NEW

WAC 16-125-001 PROMULGATION. I, Stewart Bledsoe, director of agriculture of the state of Washington, by virtue of the authority vested in me under chapters 15.36, 15.32 and 19.94 RCW, after due notice as provided under chapter 34.04 RCW and a public hearing held in Olympia, Washington, on December 28, 1972 at 10:30 a.m. in the Conference Room of the General Administration Building, do hereby promulgate the following regulations relating to the construction, installation, and calibration of farm milk storage tanks and persons authorized to perform farm tank calibrations.

NEW

WAC 16-125-010 DIRECTOR. For the purpose of this order "director" shall mean the director of the department of agriculture of the state of Washington, or his duly authorized representative.

NEW

WAC 16-125-020 CONSTRUCTION. All new tanks must conform with the 3-A Sanitary Standards for Farm Milk Cooling and Holding Tanks. Whenever a ladder or platform is needed for sampling, measuring or other purposes, it must be permanently attached to the tank or a wall. All calibrated rods and sight glass tubes must be of one piece construction and permanently attached to the farm tank. All sight glass tubes must be cleaned with a C.I.P. system.

NEW

WAC 16-125-030 INSTALLATION. Before any person installs a new tank or relocates a used tank, he must file with the director drawings and detailed information about where and how the milk storage tank is to be put on the farm. There shall be a minimum of two feet clearance between the sides of the tank and the walls of the milkhouse or other permanent equipment and a minimum of three feet on the working side of the tank and at the outlet valve and adequate additional space necessary for normal milkhouse operations is to be provided. There shall be at least 30 inches clearance between the top of the pouring tank and the ceiling and adequate space must be provided above the tank to accommodate the length of the measuring rod.

Provisions of the National Bureau of Standards' Handbook 44 Code on Farm Milk Tanks as adopted under chapter 19.94 RCW applicable to installation and use shall be applicable.

NEW

WAC 16-125-040 TOLERANCES. The tolerances as recommended by the National Bureau of Standards as adopted under chapter 19.94 RCW shall be applied equally to errors in excess and errors in deficiency.

NEW

WAC 16-125-050 AUTHORIZED CALIBRATORS. No one may calibrate tanks, check tolerances of calibrated tanks, prepare calibration charts or in any other way participate in establishing a means for determining weight of milk picked up at dairy farms unless authorized by the director.

NEW

WAC 16-125-060 CALIBRATION CHARTS. Within thirty (30) days after this order begins or within thirty days after tank is calibrated charts for each farm milk storage tank used for buying and selling milk must be on file in: (1) farmer's milkhouse (laminated copy), (2) buyer's plant or office and (3) authorized calibrator's office. Lettering and figures on all charts must be legible.

NEW

WAC 16-125-070 CALIBRATION REQUIRED.

(1) A new tank must be calibrated at the farm and charted by an authorized person.

(2) Relocated tanks:

(a) Open type tanks--calibration must be checked at the farm and if tank cannot be adjusted to current chart, a new chart must be prepared.

(b) Totally enclosed tanks must be calibrated at farm and a new chart prepared.

(3) A tank which the buyer or seller suspects of being out of tolerance must be checked and if out of tolerance it must be calibrated at farm and a new chart prepared.

(a) Person ordering tank check pays for this service. If tank is out of tolerance and a new chart is needed producer pays this cost.

NEW

WAC 16-125-080 CALIBRATION (GAGING) PROCEDURE. Preparation of initial chart must be done as recommended by the National Bureau of Standards in its Handbook 98, "Examination of Farm Milk Tanks" by use of Measure-In Method or by a procedure developed by the director.

NEW

WAC 16-125-090 CHECKING (TESTING) PROCEDURE. A checking operation need not involve the same number of observations as required when the tank was initially calibrated. The Measure-In Method and other procedures outlined in NBS Handbook 98 or that developed by the director must be followed. The values on the gallonage chart are required to agree, within the prescribed tolerances, with the values determined on all test observations.

NEW

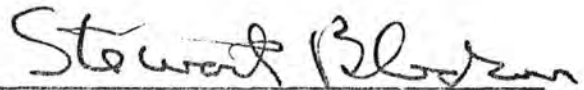
WAC 16-125-100 SEALING LEGS. Before an enclosed type tank is calibrated all legs must be set firmly on the floor or

footings and sealed in cement or other product approved by the director. Any seals that are broken and to adjust open type tanks to the chart must be sealed after adjustment is made and before the calibrator leaves the farm, the legs must be sealed as prescribed by the director.

NEW

WAC 16-125-110 EFFECTIVE DATE. The effective date of this order shall be March 1, 1973.

I hereby certify that the foregoing is a true and correct copy of the regulations promulgated.



Stewart Bledsoe
Stewart Bledsoe
Director of Agriculture
State of Washington

Signed at Olympia, Washington

Date: January 29, 1973