

**WAC 296-307-40019 Container accessories.** (1) All accessories must be designed for at least the maximum working pressure of the part of the system on which they are installed. All accessories must be fabricated from materials suitable for anhydrous ammonia service.

(2) All connections to containers must have shut-off valves located as close to the container as practical.

**Exception:** Safety-relief devices, gauging devices, or those fitted with a No. 54 drill size orifice are exempt from this requirement.

(3) All required excess flow valves must close automatically at the rated flows of vapor or liquid specified by the manufacturer. The connections, lines, valves, and fittings must have a greater capacity than the rated flow of the excess flow valve.

(4) Liquid-level gauging devices that require bleeding to the atmosphere and that are constructed so that outward flow is a maximum of that passed by a No. 54 drill size opening may be installed without excess flow valves.

(5) Openings from the container or through fittings attached directly on container to which pressure gauge connections are made may be installed without excess flow valves if the openings are a maximum of No. 54 drill size.

(6) Required excess flow and back pressure check valves must be located inside the container or outside as close as practical to where the line enters the container. When located outside, the installation must be made to prevent any stress beyond the excess flow or back pressure check valve from causing a break between the container and the valve.

(7) Excess flow valves must be designed with a bypass that is a maximum of No. 60 drill size opening to allow equalization of pressures.

(8) Shut-off valves provided with an excess flow valve must be designed for proper installation in a container connection so that the excess flow valve will close if the shut-off valve breaks.

(9) All excess flow valves must be plainly and permanently marked with the name or trademark of the manufacturer, the catalog number, and the rated capacity.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, and 49.17.060. WSR 20-21-091, § 296-307-40019, filed 10/20/20, effective 11/20/20. WSR 97-09-013, recodified as § 296-307-40019, filed 4/7/97, effective 4/7/97. Statutory Authority: RCW 49.17.040, [49.17.]050 and [49.17.]060. WSR 96-22-048, § 296-306A-40019, filed 10/31/96, effective 12/1/96.]