(Effective until July 1, 2020)

WAC 51-11C-40331 Section C403.3.1—Integrated economizer control.

C403.3.1 Integrated economizer control. Economizer systems shall be integrated with the mechanical cooling system and be configured to provide partial cooling even where additional mechanical cooling is required to provide the remainder of the cooling load. Controls shall not be capable of creating a false load in the mechanical cooling system by limiting or disabling the economizer or any other means, such as hot gas bypass, except at the lowest stage of mechanical cooling.

Units that include an air economizer shall comply with the following:

- 1. Unit controls shall have the mechanical cooling capacity control interlocked with the air economizer controls such that the outdoor air damper is at the 100 percent open position when mechanical cooling is on and the outdoor air damper does not begin to close to prevent coil freezing due to minimum compressor run time until the leaving air temperature is less than $45\,^{\circ}\text{F}$ (7°C).
- 2. Direct expansion (DX) units with cooling capacity 65,000 Btu/h (19 kW) or greater of rated capacity shall comply with the following:
- 2.1. DX units that control the capacity of the mechanical cooling directly based on occupied space temperature shall have not fewer than two stages of mechanical cooling capacity.
- 2.2. Other DX units, including those that control space temperature by modulating the airflow to the space, shall be in accordance with Table C403.3.1.

Table C403.3.1

DX Cooling Stage Requirements for Modulating Airflow Units

RATING CAPACITY	MINIMUM NUMBER OF MECHANICAL COOLING STAGES	MINIMUM COMPRESSOR DISPLACEMENT ^a
≥ 65,000 Btu/h and < 240,000 Btu/h	3 stages	≤ 35% of full load
≥ 240,000 Btu/h	4 stages	≤ 25% full load

For SI: 1 British thermal unit per hour = 0.2931 W.

[Statutory Authority: RCW 19.27A.025, 19.27A.160, and 19.27.074. WSR 16-03-072, § 51-11C-40331, filed 1/19/16, effective 7/1/16. Statutory Authority: RCW 19.27A.025, 19.27A.045, 19.27.020, and 19.27.074. WSR 14-24-122, § 51-11C-40331, filed 12/3/14, effective 1/3/15. Statutory Authority: RCW 19.27A.020, 19.27A.025 and chapters 19.27 and 34.05 RCW. WSR 13-04-056, § 51-11C-40331, filed 2/1/13, effective 7/1/13.]

(Effective July 1, 2020)

WAC 51-11C-40331 Section C403.3.1—Equipment and system sizing.

C403.3.1 Equipment and system sizing. The output capacity of heating and cooling equipment shall be not greater than that of the smallest available equipment size that exceeds the loads calculated in accordance with Section C403.1.2. A single piece of equipment providing both heating and cooling shall satisfy this provision for one function with

^a For *mechanical cooling* stage control that does not use variable compressor displacement, the percent displacement shall be equivalent to the mechanical cooling capacity reduction evaluated at the full load rating conditions for the compressor.

the capacity for the other function as small as possible, within available equipment options.

EXCEPTIONS:

- 1. Required standby equipment and systems provided with controls and devices that allow such systems or equipment to operate
- automatically only when the primary equipment is not operating.

 2. Multiple units of the same equipment type with combined capacities exceeding the design load and provided with controls that are configured to sequence the operation of each unit based on load.

[Statutory Authority: RCW 19.27A.020, 19.27A.025, 19.27A.160 and chapter 19.27 RCW. WSR 19-24-040, § 51-11C-40331, filed 11/26/19, effective 7/1/20. Statutory Authority: RCW 19.27A.025, 19.27A.160, and 19.27.074. WSR 16-03-072, § 51-11C-40331, filed 1/19/16, effective 7/1/16. Statutory Authority: RCW 19.27A.025, 19.27A.045, 19.27.020, and 19.27.074. WSR 14-24-122, § 51-11C-40331, filed 12/3/14, effective 1/3/15. Statutory Authority: RCW 19.27A.020, 19.27A.025 and chapters 19.27 and 34.05 RCW. WSR 13-04-056, \$ 51-11C-40331, filed 2/1/13, effective 7/1/13.]