

(Effective until July 1, 2020)

WAC 51-11C-40407 Section C404.7—Heated-water circulating and temperature maintenance systems.

C404.7 Heated-water circulating and temperature maintenance systems.

Heated-water circulation systems shall be in accordance with Section C404.7.1. Heat trace temperature maintenance systems shall be in accordance with Section C404.7.2. Controls for hot water storage shall be in accordance with Section C404.7.3. Automatic controls, temperature sensors and pumps shall be *accessible*. Manual controls shall be *readily accessible*.

C404.7.1 Circulation systems. Heated-water circulation systems shall be provided with a circulation pump. The system return pipe shall be a dedicated return pipe or a cold water supply pipe. Gravity and thermo-syphon circulation systems shall be prohibited. Controls for circulating hot water system pumps shall start the pump based on the identification of a demand for hot water within the occupancy. The controls shall automatically turn off the pump when the water in the circulation loop is at the desired temperature and when there is no demand for hot water.

C404.7.2 Heat trace systems. Electric heat trace systems shall comply with IEEE 515.1. Controls for such systems shall be able to automatically adjust the energy input to the heat tracing to maintain the desired water temperature in the piping in accordance with the times when heated water is used in the occupancy. Heat trace shall be arranged to be turned off automatically when there is no hot water demand.

C404.7.3 Controls for hot water storage. The controls on pumps that circulate water between a water heater and a heated-water storage tank shall limit operation of the pump from heating cycle startup to not greater than 5 minutes after the end of the cycle.

[Statutory Authority: RCW 19.27A.025, 19.27A.160, and 19.27.074. WSR 16-03-072, § 51-11C-40407, filed 1/19/16, effective 7/1/16. Statutory Authority: RCW 19.27A.020, 19.27A.025 and chapters 19.27 and 34.05 RCW. WSR 13-04-056, § 51-11C-40407, filed 2/1/13, effective 7/1/13.]

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C404.7.1 Circulation systems. Heated-water circulation systems shall be provided with a circulation pump. The system return pipe shall be a dedicated return pipe. Gravity and thermo-syphon circulation systems

shall be prohibited. Controls shall start the pump based on the identification of a demand for hot water within the occupancy.

C404.7.1.1 Single riser systems. Where the circulation system serves only a single domestic hot water riser or zone, the following controls shall be provided:

1. Control to automatically turn off the pump when the water in the circulation loop is at the supply temperature and shall not turn the pump back on until the temperature is a minimum of 10°F lower than the supply temperature or have controls equipped with automatic time switches or other controls that can be set to switch off the pump during unoccupied hours when hot water is not required.

2. Control shall be equipped with manual switch or other controls that can be used to turn off the pump during extended periods when hot water is not required.

C404.7.1.2 Multiple riser systems. Where the circulation system serves multiple domestic hot water risers or piping zones, controls shall be provided such that they can be set to switch off the pump during extended periods when hot water is not required. System shall include means for balancing the flow rate through each individual hot water supply riser or piping zone.

C404.7.2 Heat trace systems. Electric heat trace systems shall comply with IEEE 515.1. Controls for such systems shall be able to automatically adjust the energy input to the heat tracing to maintain the desired water temperature in the piping in accordance with the times when heated water is used in the occupancy. Heat trace shall be arranged to be turned off automatically when there is no hot water demand.

C404.7.3 Controls for hot water storage. The controls on pumps that circulate water between a water heater and a heated-water storage tank shall limit operation of the pump from heating cycle startup to not greater than 5 minutes after the end of the cycle.

[Statutory Authority: RCW 19.27A.020, 19.27A.025, 19.27A.160 and chapter 19.27 RCW. WSR 19-24-040, § 51-11C-40407, filed 11/26/19, effective 7/1/20. Statutory Authority: RCW 19.27A.025, 19.27A.160, and 19.27.074. WSR 16-03-072, § 51-11C-40407, filed 1/19/16, effective 7/1/16. Statutory Authority: RCW 19.27A.020, 19.27A.025 and chapters 19.27 and 34.05 RCW. WSR 13-04-056, § 51-11C-40407, filed 2/1/13, effective 7/1/13.]