

**WAC 296-806-42522 Safeguard conveyors.** (1) You must install stop bumpers on all delivery ends of conveyors when products are manually removed.

(2) You must make sure all conveyors have "stop" buttons at **all** operating stations.

(3) You must provide emergency stop bars or switches at any point where both of these exist:

- (a) The conveyor feeds into a machine; and
- (b) Pinch points or catching hazards exist.

**Reference:** Additional requirements for conveyors are found in WAC 296-806-420.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060. WSR 15-24-102, § 296-806-42522, filed 12/1/15, effective 1/5/16; WSR 04-14-028, § 296-806-42522, filed 6/29/04, effective 1/1/05.]