

**WAC 296-307-48025 High-pressure oxygen manifolds.** This section applies to cylinders with a DOT service pressure above 200 psig.

(1) Manifolds must be approved either separately for each component or as an assembled unit.

(2) Oxygen manifolds must not be located in an acetylene generator room. Oxygen manifolds must be separated from fuel-gas cylinders or combustible materials (especially oil or grease), a minimum distance of 20 feet or by a noncombustible barrier at least 5 feet high having a fire-resistance rating of at least one-half hour.

(3) Oxygen cylinders connected to one manifold must be limited to a total gas capacity of 6,000 cubic feet. More than one such manifold with connected cylinders may be located in the same room if the manifolds are at least 50 feet apart or separated by a noncombustible barrier at least 5 feet high having a fire-resistance rating of at least one-half hour.

(4) Exception: An oxygen manifold, to which cylinders having an aggregate capacity of more than 6,000 cubic feet of oxygen are connected, should be located outdoors or in a separate noncombustible building. Such a manifold, if located inside a building having other occupancy, must be located in a separate room of noncombustible construction having a fire-resistance rating of at least one-half hour or in an area with no combustible material within 20 feet of the manifold.

(5) An oxygen manifold or oxygen bulk supply system that has storage capacity of more than 13,000 cubic feet of oxygen (measured at 14.7 psia and 70°F), connected in service or ready for service, or more than 25,000 cubic feet of oxygen (measured at 14.7 psia and 70°F), including unconnected reserves on hand at the site, must meet the requirements of the Standard for Bulk Oxygen Systems at Consumer Sites, NFPA No. 566-1965.

(6) High-pressure oxygen manifolds must have approved pressure-regulating devices.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, and 49.17.060. WSR 20-21-091, § 296-307-48025, filed 10/20/20, effective 11/20/20. WSR 97-09-013, recodified as § 296-307-48025, filed 4/7/97, effective 4/7/97. Statutory Authority: RCW 49.17.040, [49.17.]050 and [49.17.]060. WSR 96-22-048, § 296-306A-48025, filed 10/31/96, effective 12/1/96.]